Effect of Different Aging Time Solution and Annealing Temperature on the Structural and Magnetic Properties of YIG Thin Films Prepared by a Sol-Gel Method

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Abstract. Sol-gel yttrium iron garnet films were prepared at different solution aging time and annealing temperature. Microstructure analysis using an X-ray diffractometer showed that aging time reduced the annealing temperature to crystallize the YIG thin films. The crystallite size increased with the aging and annealing time. The average particle size measured using a field emission scanning microscope is in the range of 19.62 to 49.12 nm. The thickness of the films were between 49.13 to 72.63 nm. The results from a vibrating sample magnetometer used to measure the magnetic properties showed that the magnetization saturation of the films increased with the increment of solution aging time.

Keywords: Thin film, Yttrium Iron Garnet (YIG), sol-gel, aging.

1 Introduction

Yttrium Iron Garnet (YIG) is a well-known ferrite material that is widely used for microwave devices, magneto-optical devices and optical communication [1]. There are many different techniques or methods which can be employed to prepare YIG such as a sol-gel method [2-4], a solid state reaction technique [5], Low-Pressure Chemical Vapor Deposition (LPCVD) technique [6] and chemical co precipitation [7]. Among these techniques/methods, a sol-gel method is the most famous method. Apart from being a cheap and simple method, the composition of resultant film of sol-gel method can be also controlled. Among the parameters that can influence resultant of the sol-gel method are chelating agents [2], solution concentration [2], pH of the solution [3], annealing temperature and aging time of the solution. Ftema et al. [3] have reported on the influence of pH value on the structure and magnetic properties of YIG thin films. They found that higher pH value produces film with bigger particle size and higher saturation magnetization.

N.B Ibrahim et al. [8] have reported that the longest aging solution produces Zinc Oxide (ZnO) film with the best crystalline and optical properties. The film is also thick and has larger particle size. Ebru [9] has also reported that the aging solution of lead zirconate titanate, Pb(Zr₀.₅Ti₀.₅)O₃ (PZT) can change the preferred orientation and decrease the electrical properties of the films. S.M Rozati [10] reported the aged solution affects the structure, morphology and optical properties of fluorine-doped ZnO film. The intensity of crystallinity peak and optical transmittance increases with the increasing aging time. For the particle size, it decreases with the increasing aging day solution. However, there is no report so far about the effect of solution aging on YIG thin film prepared by a sol-gel method.

In this study, the effect of annealing temperature and aging time on the structural and magnetic properties of YIG thin films by a sol-gel method is reported. The YIG solution was aged for 0 (fresh), 2, 7 and 11 days with different annealing temperature, 700°C, 800°C and 900°C.

2 Experimental Method

Yttrium Iron Garnet (YIG) thin films on quartz substrate were prepared using a sol-gel method followed by a spin coating technique. The compounds of yttrium nitrate hexahydrate, and iron nitrate
nanohydrate were accurately weighted in the molecular mole fraction and then dissolved in ethylene glycol and stirred for 24 hours. The solutions were mixed together, then refluxed for 6 hours at 80°C. Glacial acetic acid as a chelating agent was added after 3 hours to obtain solution with pH=3. This pH value is important because during the gelation process, the formation of the polymeric three dimensional structure of the gel is highly influenced by the pH value of the solution [6]. After the reflux process, the solution was stirred for 48 hours to homogenize the solution. The YIG solution was aged in a temperature of 27°C (Malaysia’s room temperature) for 0 (fresh), 2, 7 and 11 days. Then 0.25 ml of the solution was dropped onto a cleaned quartz substrate. The substrate was spin coated at 3000 rpm for 30 seconds, using a spin coater. Then the samples were annealed at 700, 800, and 900°C for 2 hours in oxygen gas.

The phase and crystal structure of the samples were analyzed by an X-ray diffractometer (XRD, D8 Advance Bruker) with Cu Kα radiation (λ = 1.540598 Å). A field emission scanning microscope (FESEM, Merlin Compact) was used to examine the surface morphology of the film. The samples were coated with platinum to prevent the electrostatic charges during the characterization to obtain the best images. A vibrating sample magnetometer (VSM, Lakeshore, Model 7300 series) was used to investigate the magnetic properties at 27°C. The magnetic hysteresis loops were corrected for paramagnetic signal from the substrate.

3 Results and Discussion

3.1 Structural Characteristics of Yttrium Iron Garnet Thin Films

All films except film aged for 0 days start to crystallize at 700°C (see Fig. 1). Film aged for 0 days starts to crystallize at 800°C. YIG thin film annealed at 900°C with all solution aging days having a good structural characteristic. These results show that aging time can reduce the annealing temperature to crystallize YIG film prepared by a sol-gel method, using ethylene glycol as a solvent and glacial acetic acid as a chelating agent. The peaks of garnet are indexed with the cubic crystal structure JCPDS card no 00-043-0507. Fig.1 shows that YIG thin film deposited with 7 days aging solution has a good garnet structure compared to the other films.

Figure 1. X-ray diffraction pattern of YIG thin films deposited with different annealing temperature with a different aging day solution a) 0 day, b) 2 days, c) 7 days and d) 11 days
The average crystallite sizes (D) of the YIG films were calculated by EVA software using the Debye-Scherrer’s formula. The average crystal size was calculated from the average of all peaks of garnet from the result. The sizes are in the range of 20 to 27 nm. The crystallite size becomes bigger as the annealing temperature and aging time increase.

![Crystallite size with different solution aging days](image)

**Figure 2.** Crystallite size with different solution aging days

<table>
<thead>
<tr>
<th>Annealing Temperature (°C)</th>
<th>Aging days of solution (days)</th>
<th>Average Particle Size (±0.01) (nm)</th>
<th>Thickness (±0.01) (nm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>700</td>
<td>0</td>
<td>19.68</td>
<td>58.08</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>25.53</td>
<td>51.36</td>
</tr>
<tr>
<td></td>
<td>7</td>
<td>34.30</td>
<td>64.76</td>
</tr>
<tr>
<td></td>
<td>11</td>
<td>37.00</td>
<td>49.13</td>
</tr>
<tr>
<td>800</td>
<td>0</td>
<td>29.92</td>
<td>57.22</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>33.49</td>
<td>66.97</td>
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<td></td>
<td>11</td>
<td>44.78</td>
<td>71.45</td>
</tr>
<tr>
<td>900</td>
<td>0</td>
<td>33.27</td>
<td>55.26</td>
</tr>
<tr>
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<td>39.26</td>
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<td>7</td>
<td>49.12</td>
<td>72.63</td>
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<tr>
<td></td>
<td>11</td>
<td>41.31</td>
<td>66.99</td>
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</tbody>
</table>

**3.2 Morphological of YIG Thin Films**

The morphology of the film surface was analyzed by a Field Emission Scanning Electron Microscope (FESEM) at the magnification of 50 000 X. Figure 3 shows the typical surface image and a cross section for YIG films. Table 1 summarizes the films’ grain size and thickness. The film’s average grain size and thickness increase as YIG solution aging days increased for each annealing temperature. The average grain size is determined by measuring the 20 diameters of particle size, which look the same size using FESEM. For the increasing grain size, it is because the molecules in solution joint together forming larger molecules to form a gel with increasing aging time [16].
3.3 Magnetic Properties

Fig. 4 shows the hysteresis loops for different aging YIG solution and annealing temperature measured by VSM at a room temperature of 27 °C. In YIG, the yttrium ion in 24c (dodecahedral) sites does not have a magnetic moment and so the iron ion in 16a (octahedral) and 24d (tetrahedral) sites carry a magnetic moment due to superexchange interaction between Fe$^{3+}$ and Fe$^{2+}$ ions. Table 1 shows that the saturation magnetization value changes in a similar pattern as the changes of the average film particle size. The saturation magnetization increases with increasing particle size. Rajendra et al [11] also reported that the magnetic properties of YIG are dependent with particle size. The 9 and 14 nm particle have typical superparamagnetic behavior. Small particles have a higher surface to volume ratio (S/V) compared to larger particles, hence their surface spins effect is larger thus reducing the saturation magnetization value [4]. Fig 5 shows the saturation magnetization values increase with the increasing particle size, except for YIG film annealing at 700 °C with 7 days aging YIG solution.

![Figure 4. Hysteresis loop 0, 2, 7 and 11 days aging solution for each annealing temperature, a) 700°C; b) 800°C; c) 900°C](image_url)
4 Conclusion

Yttrium iron garnet thin films with different annealing temperature and aging time have been successfully prepared by a sol-gel method. Aging time reduced the annealing temperature to crystallize YIG film. Higher annealing temperature and longer aging time produced thicker films with bigger particle size. The saturation magnetization increased with an increasing aging time solution.

References