

# Inspection of Pineapple Leaf Fibers Extraction to Be Used in Construction Industry

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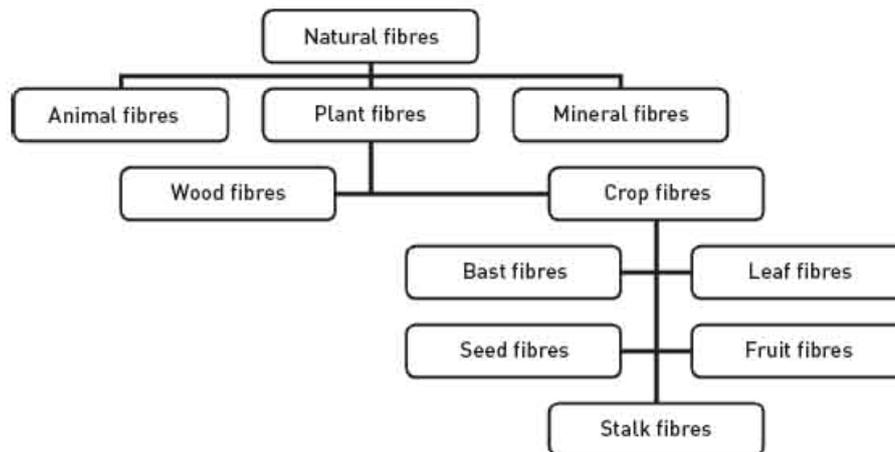
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**Abstract.** This paper presents the possibility of using pineapple leaf fibers (PALF) in construction industry. In this study each leaf of the plant of pineapple contained 2.5% to 3.5% of strong white silky fibers. PALF were extracted from the pineapple leaves after harvesting the fruit. An average of the three ages, 1month, 2months and 3months was 30 units of pineapple leaves weighed 3 kg for each age. The reported fiber yield of 1month, 2months and 3months were about 6.64 %, 7.48% and 7.70% of fibers respectively. The extraction of 100 kg of leaves yielded 6 kg of the PALF by the process of shredding using the mechanical methods. the reason for overwhelming attention on the natural resources materials are due to large scale agricultural production annually in the world market for example, pineapple is the most cultivated fruits in Africa. Pineapple fruit is cultivated in the world wide approximately land area of 2.2 million km<sup>2</sup>. 600 thousand tons of PALF can be extracted from agro waste leaves after harvesting of the fruits, Pineapple leaves are not even suitable for cattle feed and after harvest of fruits the disposal of leaves becomes a serious environmental problem. Therefore this research aim is focused on reducing the waste disposed to landfills by extracting the leaves of pineapple.

**Keywords:** Pineapple leaf fibers, fiber yield, mechanical properties, chemical properties.

## 1 Introduction

Natural fibers have been used to reinforce building materials such as cements, plasters and muds. In the industry of building [1]. The interest in natural fibers is because of the economic and technical aspects including the high insulation properties they poses as compared with other materials [3]. These fibers are classified into non-wood and wood fibers as depicted in Figure 1. Pineapple Leaf Fibers provide several advantages including: they occur in abundance and are of low cost, they pose minimum health risks [2], and have low density, desirable fiber aspect ratio and have relatively high resistance to tension and bending [4]. Furthermore, Pineapple Leaf Fibers have good specific mechanical properties of strength and toughness and lower density than synthetic fibers like glass and carbon or aramid for information, many developing countries trade lignocellulosic fibers for economic improvement [5]. This method also can help the poor farmers as much the support from the country. Other than agricultural propose, the countries growing the Pineapple plant to generate raw materials for industries. The major problem of natural fibers as are in forced material is improper contact of adherent surface and polymer matrix with a bad interaction load transformation from matrix to fiber. Thus, to enhance the adhesion property of fibers, it needs surface modification by using appropriate chemicals. The chemical used, was alkaline treatment [9] grafting with malic anhydride copolymer and using saline coupling agent to treat the PALF. [10].



**Figure 1.** Natural fibers classification.

Pineapple leaf fibers is in types of plant fibers under leaf fibers, they are very common in tropical regions and very simple to extract fibers from their leaves. The utilization of pineapple leaf fiber in composite material is a new source of materials which can be economic, ecofriendly, and recyclable. However, the main issue of PALF is its hydroscopic nature, which makes a big hurdle for fiber utilization as a reinforced material in polymer composites. Surface modification of PALF is required to improve for good interfacial adhesion of PALF with polymers in fabrication of polymer composites.

Some of the main features of PALF as reinforcement materials in composite systems are:

- i. Low density,
- ii. Low cost,
- iii. Nonabrasive,
- iv. Low energy consumption,
- v. High specific properties,
- vi. Biodegradability, and
- vii. Generation of rural or agricultural economy [6].

## 2 Material and Methods

### 2.1 Materials

#### *Pineapple Leaf Fibers*

Many researchers worked on the use of the PALF in many fields, but so far the appropriate extraction process of the fibers itself is still not done, therefore This paper presents an appropriate extraction of leaves from the pineapple leaves agro waste. The study of chemical, mechanical and physical properties of PALF composites revealed that their properties are highly depend on geographic origin of fibers, climatic growth conditions and processing techniques [7].

The use of pineapple leaf fibers will not only replace or substitute the expensive synthetics fiber, but also it improves mechanical performances of the construction materials, [8]. Among different types of natural fibers, PALF shows outstanding fiber properties which are rich in cellulose, cost effective, eco-friendly having good fiber strength. Pineapple leaf fiber is one of Natural fibers like sisal, banana, jute, oil palm, kenaf and coir that has been used as reinforcement in thermoplastic composite and civil engineering structures. [11].

### 2.2 Methods

The mechanical method was used for the extraction as shown in figure 2 and it is faster and able people to make it like a commercial product; the manual method is not faster like mechanical method and it

requires more labors. The pineapple leaf fibers were dried under the sun for two days. From production of fibers, there were three states in this study. The first was the state of the fiber is wet fiber, the second dried fiber and the third usable fiber. When fibers were freshly extracted from original leaves, they contain moisture and the state is wet fiber. The dried fibers is when the fibers were dried under sunlight or certain temperature after extracted from their leaves. Furthermore, the usable fiber is the total dried fibers were to be used. From each type of pineapple leaves divided into three ages which were 1 month, 2 months and 3 months. A special machine with feed roller, leaves scratching roller and serrated roller used to scratch

Out the waxy layer at the same time breaking the leaf surface for ease of extracting the PALF, after removing the top waxy layer, fibers were extracted from pineapple leaves. After extraction, and dry period, Alkali Treatment was done to improve the interfacial adhesion by using NaOH concentration with various concentrations of NaOH 3%, 5% and 7 % for 1hour at 80°C. [12]

The fiber yield was evaluated to determine which time period of drying can give a good results of production to be implemented in future.

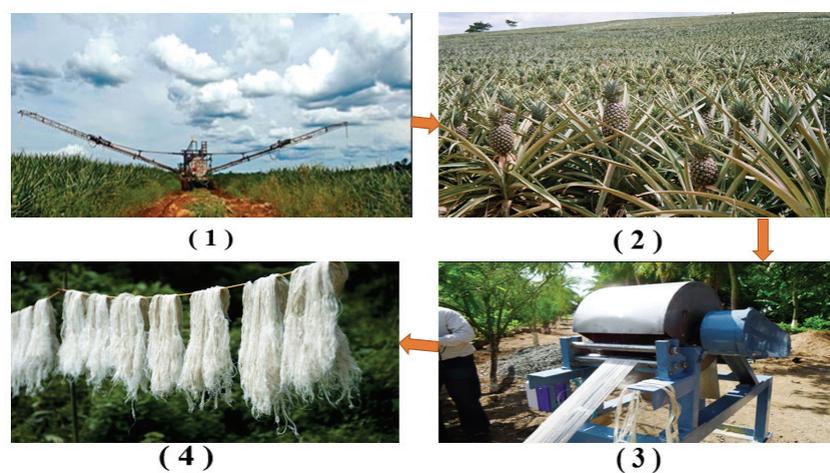


Figure 2. Extraction process of PALF

- (1) The field of pineapples
- (2) The leaves and fruits of pineapples
- (3) The Extraction of pineapple leaves
- (4) Pineapple leaf fibers

### 3 Results and Discussion

#### 3.1 Fiber Yield Properties of Pineapple Leaf Fibers

Mechanical methods was done this way, each leaf of the plant of pineapple contained 2.5% to 3.5% of strong white silky fibers. Pineapple Leaf Fibers (PALF) were extracted from the pineapple leaves after harvesting the fruits. Fiber yield percentage was calculated to determine which type of pineapple leaf produce high production of dry fiber.

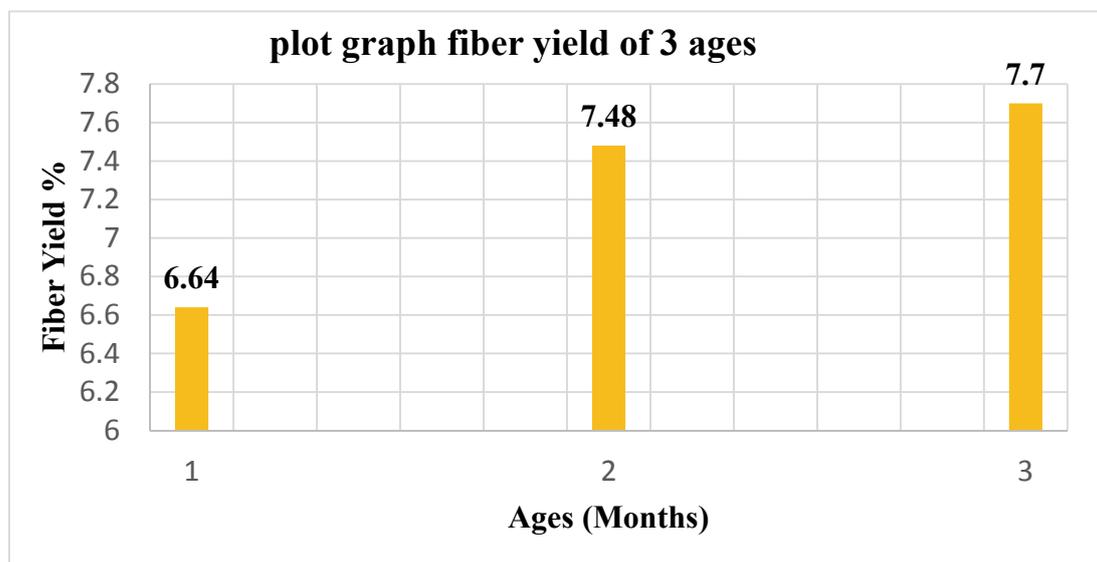
An average of the three ages of drying period of 1 month, 2 months and 3 months was 30 pieces of pineapple leaves weighed 3 kg for each age. The reported fiber yield of 1month, 2 months and 3 months were about 6.64 %, 7.48% and 7.70% of leaves respectively. The extraction of 100 kg of leaves yielded 5 kg of the pineapple leaf fibers by the process of shredding using the mechanical methods. The fiber yield calculation helped to determine which age that produced the highest percentage of fiber yield. Percentage Yield of Pineapple Leaf Fibers was calculated by using the following equation (1).

$$\% \text{ of F. Y} = \frac{\text{Weight of dry PALF (kg)}}{\text{Weight of fresh pineapple leaves (kg)}} \times 100\%$$

Each age, i.e. drying period of 1 month, 2 months and 3 months was done in three trials, and the mean was taken and in order to get the accurate production.

**Table 1.** The fiber yield calculation

Months	Samples	wt of fresh PALF (kg)	wt of dry PALF (kg)	fiber yield	Mean of F.Y(%)
1 month	1	3	0.197	6.57	<b>6.64</b>
	2	3	0.199	6.65	
	3	3	0.200	6.68	
2months	1	3	0.209	6.99	<b>7.48</b>
	2	3	0.228	7.60	
	3	3	0.235	7.85	
3months	1	3	0.218	7.29	<b>7.70</b>
	2	3	0.234	7.8	
	3	3	0.240	8.01	



**Figure 3.** Fiber yield of three ages

According to figure 3, the highest fiber yield percentage was 7.70 % for 3 months and it was observed that as the period get increased, as compared to the higher fiber yield percentage is achieved as shown in figure 3.

### 3.2 Physical Properties of Pineapple Leaf Fibers

The Tensile test was done to measure the extent to which the PALF can elongate to the breaking point. It was needed for determining the maximum force was required to break the fiber or specimen sample. Furthermore, samples were divided into different age such as 1 month, 2 month and 3 months. For the test to be accurate, 9 pieces of pineapple leaves are used. The standard used for the testing was based on American Standard Testing Methods (ASTM C1577-03).

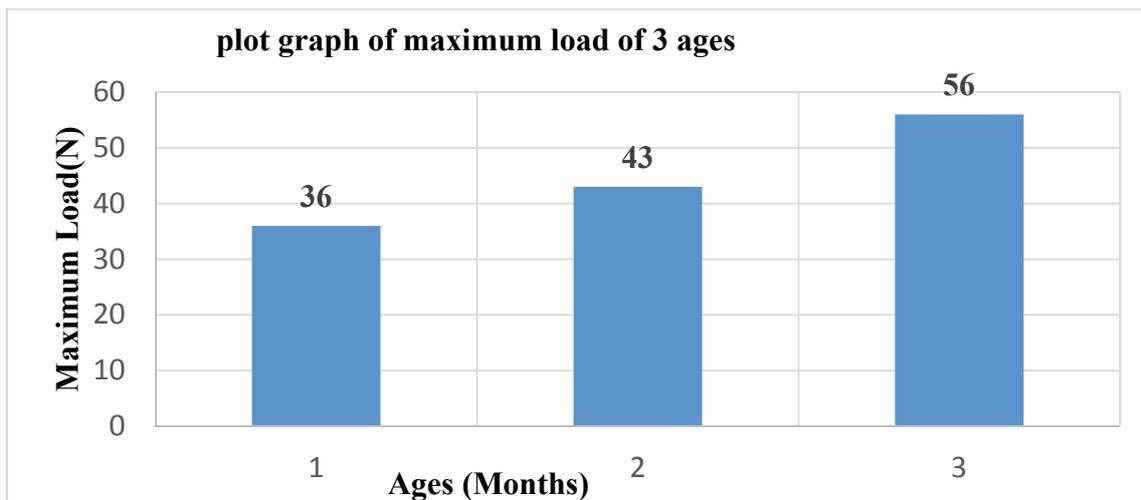


Figure 4. Maximum load comparison for different ages

According to figure 4 it was observed that the maximum load got increased as the period got increased, the higher maximum load was 56N for 3 months. The longer time required for drying, the higher maximum loads.

### 3.3 Chemical Properties of Pineapple Leaf Fibers

Chemical constituents of Pineapple Leaf Fibers, which are cellulose, hemicelluloses and lignin were determined following the ASTM D854-9, the samples of PALF were cut in equal length of 30 mm and diameter of 0.052 mm.

Wt. A= weight after 12h of even dry 40°C using C<sub>2</sub>H<sub>5</sub>OH

Wt. B= weight after 12h of even dry 80°C using KOH

Wt. C= weight after 12h of even dry 80°C using H<sub>2</sub>SO<sub>4</sub>

Table 2. Chemical properties of PALF

sample	smp wt	glass wt	glass + smp	wt. A	wt. B	wt. C	cellulose	hemicellulose	lignin
A	1.007	31.7241	32.7311	32.8743	32.5838	32.2444	33.704	28.8	32.2444
B	1.009	31.9	32.9712	33.1588	32.8394	32.4612	37.483	31.6	32.4612
C	1.004	31.3	32.3067	32.5025	32.2354	31.9047	32.898	26.6	31.9047
						mean	34.6	30.2	32.3
						stdev	2.67	2.51	0.28

Source: The chemical properties (i.e., proportions of cellulose, hemicellulose and lignin) of the treated four fibers samples were determined based the procedure described by Direct method of cellulose, hemicelluloses and lignin [13] [14].

Table 3. NaOH concentration of PALF

Mechanical properties	% of NaOH concentration			
	0%	3%	5%	7%
Tensile Strength	23.5MPa	25.9MPa	30.1MPa	35.8MPa
Flexural Strength	32.1 MPa	33.7MPa	40.0MPa	48.6MPa
Elongation at break	15.11%	18.94%	20.48%	24.93%
Young's modulus	601.3 MPa	813.5 MPa	1130.4 MPa	1503.8 MPa

Alkali Treatment was done on the dry Pineapple leaf fibers using three different percentage of NaOH concentration, 3%, 5% and 7 % for 2 hours at 80°C to remove the unwanted soluble cellulose, hemicellulose and lignin as shown in table 3. From The fiber to solution weight ratio was maintained at 1: 20. After 2 hours the fibers were washed thoroughly in distilled water to remove excess of NaOH and dried at 60°C for 24 hours[15] [16] [17] [18].

### 3.4 Tensile Strength of Concrete with PALF

The Splitting Tensile Strength at 0.2%, 0.4%, 0.6%, 0.8% and 1% of PALF per cement weight increased with curing time at 28 days at each percentage had a larger splitting tensile strength value than those at 7 days and 14 days curing. There was a significant increment in the tensile strength values at 1% PALF for 7days, 14days and 28 days curing times. There were percentage increment of 4.61%, 22.76%, 27.29%, 36.60% and 69.61% for 0.2%, 0.4%, 0.6%, 0.8% and 1% PALF additions respectively were obtained as compared to the control mix at 7days curing time, where 3.15%, 16.07%, 23.76%, 39.45%, and 54.19% for 0.2%, 0.4%, 0.6%, 0.8% and 1% PALF additions respectively were obtained as compared to the control mix at 14days testing, where 2.73%, 8.45%, 15.43%, 30.37%, and 51.62% for 0.2%, 0.4%, 0.6%, 0.8% and 1% PALF additions respectively were obtained as compared to the control mix at 28 days of curing time. Figure 5 shows graphically an improvement in the tensile strength as the percentage of PALF were added therefore incorporation of fibers in the concrete can also improve first crack strength and ultimate ductility index.

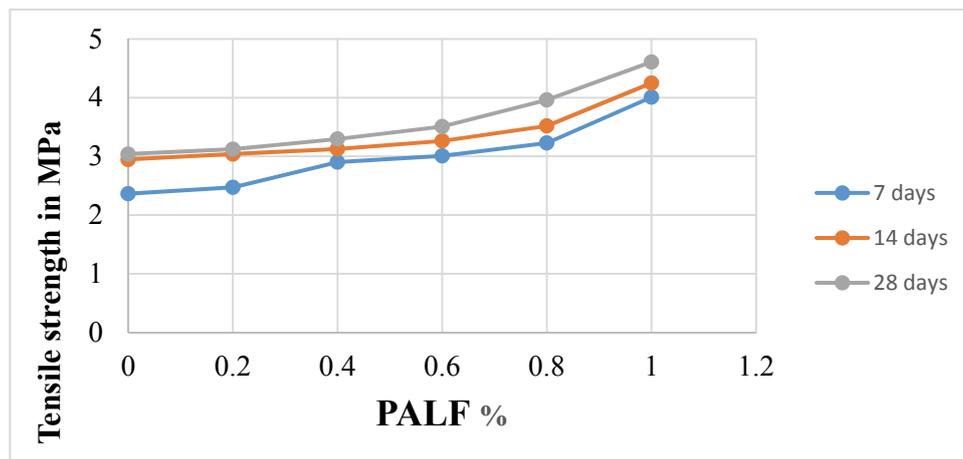


Figure 5. Effect of PALF on the splitting tensile strength of concrete.

## 4 Conclusion

- 1) Based on experimental work, it was concluded that the longer the period of drying the pineapple leaves, the higher yield of fibers was observed as the time increases.
- 2) According to the tensile test, it was found that the PALF becomes stronger as the time period of the dry process get increased.
- 3) The results have shown that PALF can potentially be considered as candidate materials for structural applications, offering desirable and excellent mechanical properties.
- 4) From the socio economic prospective, PALF is a new source of raw material to the industries and can be potential replacement of the expensive and non-renewable synthetic fiber.
- 5) Mechanical properties i.e. tensile strength, flexural strength, elongation at break & young's modulus of alkali treated PALF are improved compared to the untreated PALF & it was also found that, they increased with the increasing of NaOH% of concentration.
- 6) Tensile strength of concrete was improved in concrete, therefore this material can be used in construction industry.

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